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10-23



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C3-9-1

Job Sheet 179839



JLS

200

Part No: C3-9-1

Job Qty: 10 ea

Part Name: Clock Spring Cover - C3 Hook



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/22/18

Job Tracking No:

Due Date: 8/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG C3-9-1 Rev. 4 IPP Rev. A 18.04.19 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	8/20/18	8/20/18	0.00	0.00	Start Up Machining-2		SL
110	CNC Lathe	10 pcs	8/20/18	8/20/18	0.00	2.50	MORINEX 2500	45	SL
120	QC	10 pcs	8/20/18	8/20/18	0.00	0.00	QC2 Machining-4		SL
130	QC	10 pcs	8/20/18	8/20/18	0.00	0.00	QC8 Machining-4		SL
150	Outsource	10 pcs	8/20/18	8/20/18	0.00	0.00	Outsource4		SL
160	Packaging	10 pcs	8/20/18	8/20/18	0.00	0.00	Packaging2		SL
170	QC	10 pcs	8/20/18	8/20/18	0.00	0.00	QC6		SL
180	Packaging	10 pcs	8/20/18	8/20/18	0.00	0.00	Packaging3-1		SL
190	QC21-SA	10 Ea	8/20/18	8/20/18	0.00	0.00	QC21		SL

Part Op 110 - 1-Machine as per DWG. FC3M FOLIO REV: AA DWG REV: 4 2-Debur
 Descriptions: 150 - -issue P/O to GROUPE ALTECH: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2
 CLASS 2, Water sealant -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R2.250	6061-T6 Round Bar 2.250"	.7900 ft (.079 ea)	90-Start up Operation	5037943-.96

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R2.250	1	4	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
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CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 9/7/18 8:01 AM dart.logan.david

Container No: S116296



Part: C3-9-1

Job No: 179839

Serial No/Batch: S116296

Revision: 4

Inspector:

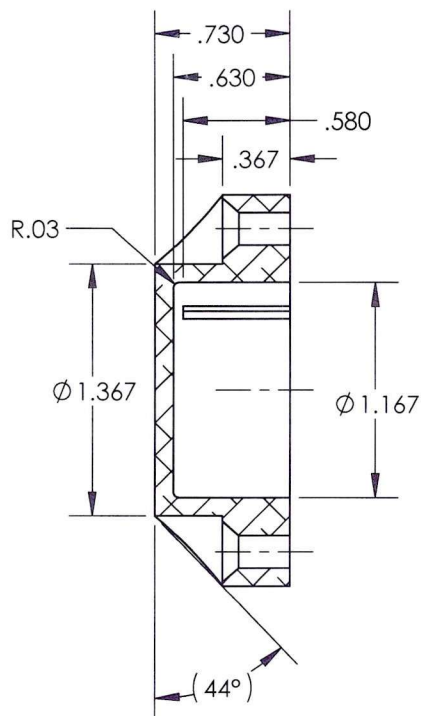
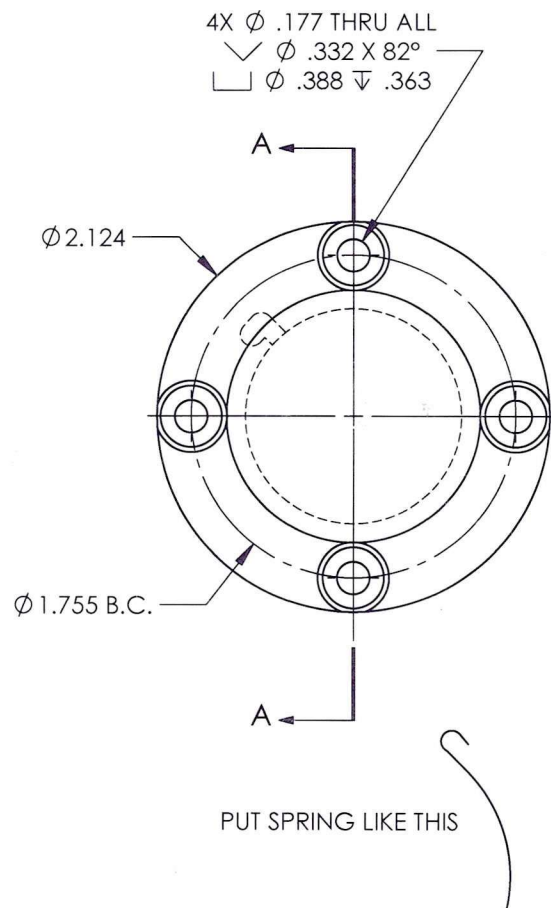
Exp Date:

Instructions:

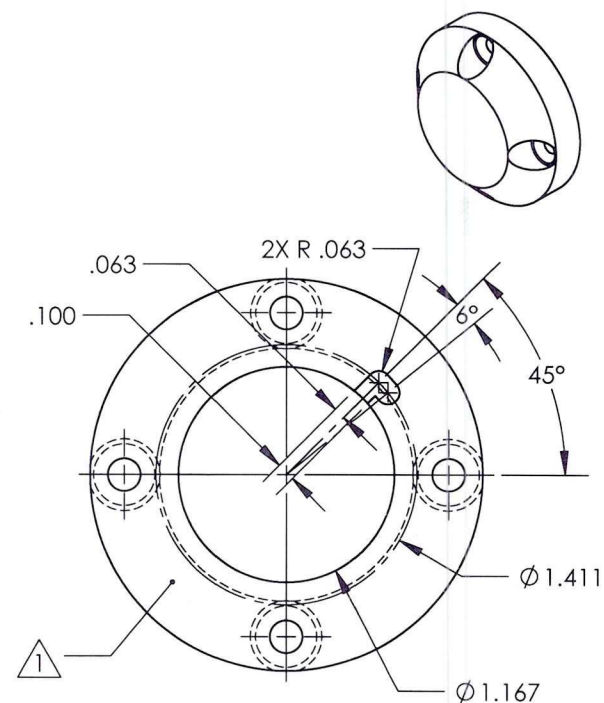
Date: 10/05/18

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
3		AS DRAWN BY CANAM.	8/9/2012	JAG
3A		ADDED MISSING DIMENSIONS.	10/22/2012	RJC
4	14-0073	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED MACHINE ENGRAVE NOTE.	7/8/2014	DPD



SECTION A-A



NOTE:

1 MACHINE ENGRAVE BATCH NUMBER.

DART AEROSPACE	
TITLE CLOCK SPRING COVER C3-HOOK	
DWG NO. C3-9-1	REV 4
MAT'L 6061-T6	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK ANODIZE
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45°	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/31/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-9-1	1	CLOCK SPRING COVER	6061-T6	Ø2-1/4 X 7/8	1



Dart Aerospace Ltd.
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Canada

Tel (613) 632-5200

PURCHASE ORDER PO041281

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041281
PO Date: 10/9/18
Due Date: 10/17/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179839	C3-9-1	Clock Spring Cover - C3 Hook -Issue P/O to GROUPE ALTECH: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	10/17/18	12 pcs	0 pcs	12 pcs	\$5.45455/pcs	\$65.45
	181860			Firmed	-	10/17/18	12 pcs	0 pcs	12 pcs	\$5.45455/pcs	\$65.45
Sub Total:							24	0	24		\$130.91

Grand Total: \$130.91

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/15/18 4:06 PM dart.belanger.natasha



Certificat de Conformité / Certificate of Compliance

(013366-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
Tel: 514-335-3666 Fax: 514-335-3868

www.groupaltech.com

Bon de Livraison / Packing Slip

013366 - 1

Livré à / Ship to

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON, K6A1K7
CANADA
BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Oct-2018		Aman		041281				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-9-1 Rev.	C3-9-1 01 -ANO-BLACK [ANODIZE BLACK]	ANODIZE CH	12	12	0	0	0
2	C3-9-1 Rev.	C3-9-1 01 -ANO-BLACK [ANODIZE BLACK]	ANODIZE CH	12	12	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
Our financial and legal responsibility will not be higher than the amount of invoice.